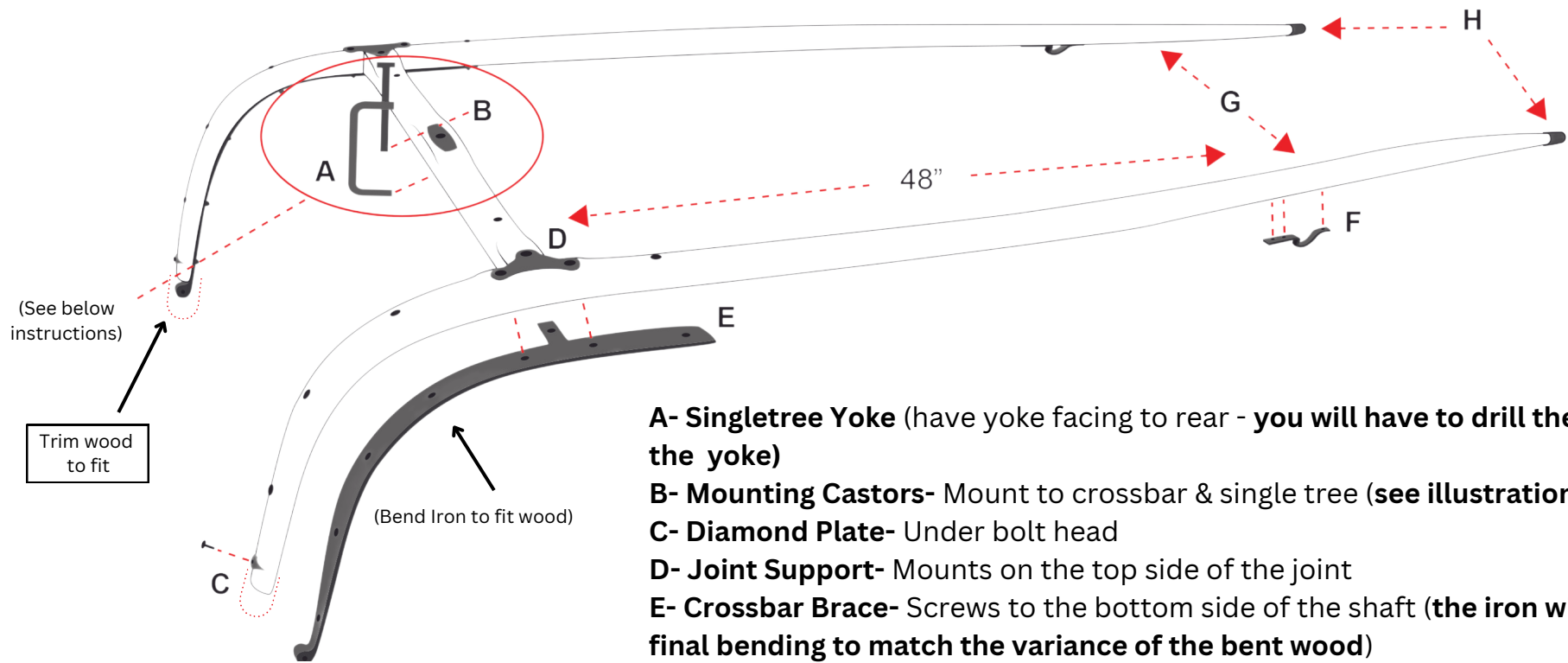


DROP HEEL SHAFT KIT ASSEMBLY



- A- Singletree Yoke** (have yoke facing to rear - **you will have to drill the hole for the yoke**)
- B- Mounting Castors-** Mount to crossbar & single tree (**see illustration below**)
- C- Diamond Plate-** Under bolt head
- D- Joint Support-** Mounts on the top side of the joint
- E- Crossbar Brace-** Screws to the bottom side of the shaft (**the iron will require final bending to match the variance of the bent wood**)
- F- Backer Bracket-** Mounts to the underside of the shaft (48" ahead of the crossbar joint)
- G- Shaft width set for horse to draft** (26"-32")
- H- Shaft Tips-** Shaft ends will need to be shaped for mounting tips

MOUNTING OF YOKE AND CASTORS TO CROSSBAR AND SINGLETREE

- A- Bolt**
- B- Wear Plate-** Goes on the top side of the singletree
- C- Trace Holders-** Line up flush with the end of the singletree, screw into the top side of the singletree
- D- Sword-end Singletree**
- E- Crossbar** (connects the two shaft pieces)
- F- Square Nut**
- G- Mounting Castors**
- - Screw Hole

